

## IN THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method of forming a golf ball product, comprising:  
forming a core; and  
forming a single multi-color layer over said core by:  
selecting a material;  
providing a first portion of said material with a first pigment additive, wherein the first pigment additive is selected from the group consisting of pearlescent pigments, reflective or optically active particulates, fluorescent dyes, and mixtures thereof;  
providing a second portion of said material with a second pigment additive, said second pigment additive being of a different color than said first pigment additive;  
[[and]]  
injecting [[said]] a first volume of the first portion into a mold by overall volume of the mold; and  
injecting a second volume of the second portion into the mold by overall volume of the mold materials at an insertion rate to form [[said]] the multi-color layer.
2. (Currently Amended) The method of claim 1, wherein said forming a multi layer cover includes the injecting steps comprise injecting the [[said]] first and second materials volumes into cup molds to form cups.
3. (Currently Amended) The method of claim 2, further comprising molding [[said]] the cups around [[said]] the core to form a secondary golf ball product.
4. (Currently Amended) The method of claim 3, in which said molding includes further comprising forming a cover layer about the secondary golf ball product having an inner cover layer and an outer cover layer.

5. – 8. (Canceled)

9. (Currently Amended) The method of claim 1, wherein [[said]] the first portion forms approximately 10% to approximately 90% of [[said]] the multi-color layer.

10. (Currently Amended) The method of claim 1, wherein [[said]] the first portion is substantially white.

11. (Currently Amended) The method of claim 1, further comprising the step of forming a wherein said forming a multi-color layer includes forming a substantially translucent cover over said multi-color layer.

12. (Currently Amended) The method of claim 1, wherein [[said]] the injecting steps are performed includes injecting said first and second materials sequentially.

13. (Withdrawn) The method of claim 1, wherein said injecting includes injecting said first and second materials simultaneously.

14. (Canceled)

15. (Currently Amended) A method of forming a golf ball, comprising:  
forming a core; and  
forming a single multi-color cover layer over said core by:  
selecting a material;  
providing a first portion of said material with a first pigment additive, wherein the first pigment additive is selected from the group consisting of pearlescent pigments, reflective or optically active particulates, fluorescent dyes, and mixtures thereof;  
providing a second portion of said material with a second pigment additive, said second pigment additive being of a different color than said first pigment additive; and  
injecting said first and second materials at different mold volumes to form said multi-color cover layer.

16. (Currently Amended) The method of claim 15, wherein both of said pigments are visible ~~on said cover layer of~~ in the finished golf ball.

17. (Currently Amended) The method of claim 15, further comprising the step of wherein said forming a multi-layer cover ~~includes~~ forming a substantially translucent outer cover over said multi-color cover layer.

18. (Currently Amended) A method of forming a golf ball, comprising:  
forming a core; and  
forming a single multi-color ~~cover~~ layer over said core by:  
~~selecting a material;~~  
providing a first ~~portion of said~~ material comprising with a first pigment additive, wherein the first pigment additive is selected from the group consisting of pearlescent pigments, reflective or optically active particulates, fluorescent dyes, and mixtures thereof;  
providing a second ~~portion of said~~ material comprising with a second pigment additive, ~~wherein the [[said]]~~ second pigment additive being of a different color than ~~[[said]]~~ the first pigment additive; and  
injecting a [[said]] first volume of the first material into a mold;  
[[and]] ~~injecting a second volume of the second materials~~ material to form  
[[said]] ~~the~~ multi-color layer, ~~wherein the first and second volumes fill the volume of the mold; and~~  
~~wherein said forming a multi-color cover~~ includes forming a substantially translucent cover over [[said]] ~~the~~ multi-color layer.

19. – 21. (Canceled)

Please add the following new claims:

22. (New) The method of claim 4, wherein the step of forming a cover layer about the secondary golf ball product comprises providing a substantially translucent material and forming the cover layer with the substantially translucent material.
23. (New) The method of claim 1, wherein the first volume is less than the second volume.
24. (New) The method of claim 1, wherein the first volume is greater than the second volume.
25. (New) The method of claim 1, wherein the first and second volumes are equal.
26. (New) The method of claim 15, wherein the step of injecting comprises injecting the second material at an insertion rate that produces a very thin layer of the second material that extends substantially from a pole to an equator of the golf ball.
27. (New) The method of claim 15, wherein the step of injecting comprises injecting the second material at an insertion rate that produces a concentration of the second material near a pole of the golf ball.
28. (New) The method of claim 18, wherein the step of injecting a second volume of the second material comprises controlling the shape of the second volume through the insertion rate.